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## MATERIALS:

**Grab Bar** — 18-8 S, type-304, 18-gauge (1.2mm) stainless steel tubing with satin finish.  $1-1/2^{"}$  (38mm) outside diameter. Ends are heliarc welded to flanges. Clearance between the grab bar and wall is  $1-1/2^{"}$  (38mm).

**Concealed Mounting Flanges** — 18-8 S, type-304, 1/8" (3mm) thick, stainless steel plate; end flanges 2" x 3-1/8" (50 x 80mm) with two holes for attachment to wall. Intermediate flanges 2-5/8" x 3-1/8" (65 x 80mm) wide x 3-1/8" (80mm) diameter.

**Snap Flange Covers** — 18-8 S, type-304, 22-gauge (0.8mm) drawn stainless steel with satin finish. 3-1/4" (85mm) diameter x 1/2" (13mm) deep. Each cover snaps over mounting flange to conceal mounting screws.

## STRENGTH:

Bobrick grab bars that provide 1-1/2" (38mm) clearance from wall can support loads in excess of 900 pounds (408kg) if properly installed. Other grab bar configurations can support loads in excess of 250 pounds (113kg) if properly installed, complying with barrier-free accessibility guidelines (including ADAAG in the U.S.A.) for structural strength

Warning: Grab bars are no stronger than the anchors or walls to which they are attached and, therefore, must be firmly secured in order to support the loads for which they are intended.

## INSTALLATION:

Provide concealed anchor device or backing as specified or required in accordance with local building codes before wall is finished. Fasten concealed mounting flanges to anchor device or backing with two screws in each flange. Snap flange covers over each mounting flange to conceal mounting screws. Concealed anchor devices and mounting screws are not included with Bobrick grab bars and must be specified as an accessory.

For Grab Bars with an Intermediate Flange(s), Pull Snap-Flange Covers away from mounting flanges. Place grab bar in desired mounting location. Use intermediate flange as a template to mark location of mounting screws at intermediate flange only. Mark screw locations at the center of the slot in the middle of the double-keyhole shaped mounting holes (2) in the intermediate flange. Remove grab bar from wall. Drive the intermediate flange mounting screws into wall at marked locations. **Note:** Make sure to leave a space of just over 1/8" (3.17mm) between the underside of the screw head and the wall. install grab bar on the wall by placing the round ends of the intermediate flange double-keyhole shaped mounting holes over the mounting screws (2) are located in the middle of the flange slots. Install the mounting screws into the wall at the end flanges and secure tightly. Tighten the mounting screws at the intermediate flange. Press all snap-flange covers into place to conceal mounting flanges.

Note: Recommend use of 1/4" or #14 (M6.3) sheet metal or wood screws to install Intermediate Flange. #12 (M5.5) screws may also be used. Important Notes:

1. Mounting Kits — Bobrick has a selection of mounting screws and fasteners available for different types of installations; one Bobrick mounting kit is required for each flange.

Mounting Kit No.	Description
252-30	Consists of (3) #14 x 2 <sup>1</sup> / <sub>2</sub> " (M6.3 x 64mm) type-304 stainless steel, Phillips round-head, sheet-metal screws.
2521-30	Consists of (3) 1/4"-20 x 3½" (M6.3-1 x 89mm) type-304 stainless steel, Phillips round-head, machine screws with plated-steel toggle nuts.
2522-30	Consists of (3) 1/4"-20 x 2" (M6.3-1 x 51mm) type-304 stainless steel, Phillips round-head, machine screws with metal expansion shields.

2. **Concealed Anchor Devices** — Bobrick has a complete selection of grab bar anchor devices available for all types of installations. All Bobrick concealed anchor devices include stainless steel machine screws to be used for attaching grab bars to anchors.

Concealed Anchor No.	Type of Installation
2562 Series	Anchor plate for stud wall construction.
2573	Anchor for solid wall construction; 1 anchor required for each flange.
2583	Anchor for installation of grab bar through toilet partition; 1 anchor required for each flange.

3. Grab Bar Fastener — Bobrick has a grab bar fastening system that secures all Bobrick grab bar series; one Bobrick fastener is required for each flange. Install grab bar without backing in wall requires minmum 5/8" (16mm) thick painted or tiled drywall.

Winglt™ Fastener No.	Description
251-4	Consists of (3) 10–32 x 5/16" round-head, Phillips 18/8 stainless steel screws. (1) Winglt grab bar fastener.

## SPECIFICATION:

Grab bar shall be type-304 stainless steel with satin finish. Grab bar shall have 18-gauge (1.2mm) wall thickness and 1-1/2" (38mm) outside diameter. Clearance between the grab bar and wall shall be 1-1/2" (38mm). Concealed mounting flanges shall be 1/8" (3mm) thick stainless steel plate, 2" x 3-1/ 8" (50 x 80mm), and equipped with two screw holes for attachment to wall. Flange covers shall be 22 gauge (0.8mm), 3-1/4" (85mm) diameter x 1/2" (13mm) deep, and shall snap over mounting flange to conceal mounting screws and/or WingIt fasteners. Ends of grab bar shall pass through concealed mounting flanges and be heliarc welded to form one structural unit. Grab bar shall comply with barrier-free accessibility guidelines (including ADAAG in the U.S.A.) for structural strength. Manufacturer's service and parts manual shall be provided to the building owner/manager upon completion of project.

Grab Bar shall be Model \_\_\_\_\_\_ (insert model number) of Bobrick Washroom Equipment, Inc., Clifton Park, New York; Jackson, Tennessee; Los Angeles, California; Bobrick Washroom Equipment Company, Scarborough, Ontario; Bobrick Washroom Equipment Pty. Ltd., Australia; and Bobrick Washroom Equipment Limited, United Kingdom.

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